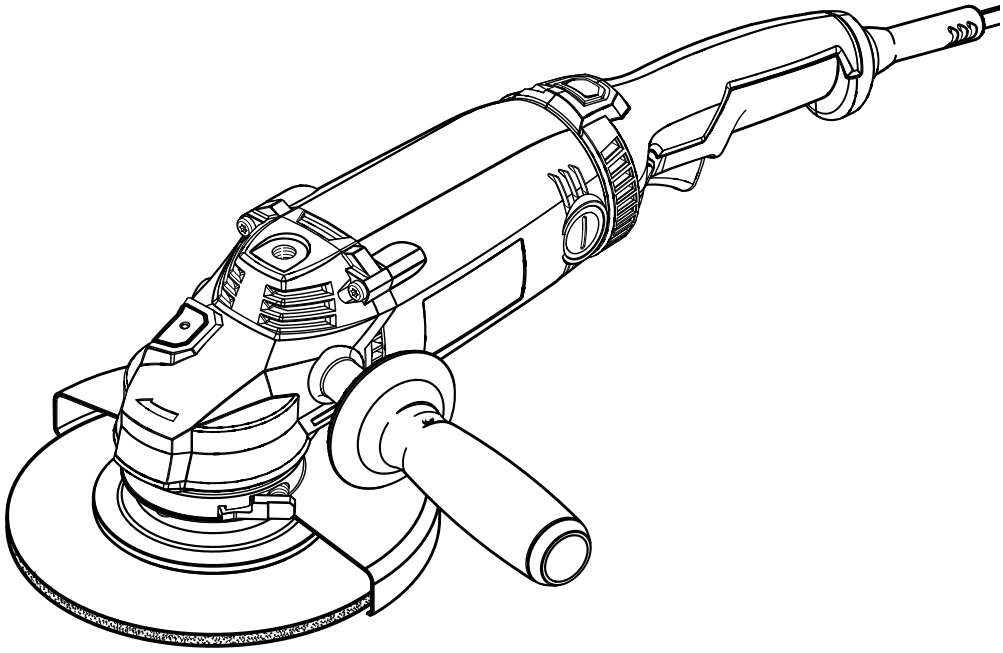
OPERATOR'S MANUAL

7 in. ANGLE GRINDER
DOUBLE INSULATED
R1020



Your angle grinder has been engineered and manufactured to our high standards for dependability, ease of operation, and operator safety. When properly cared for, it will give you years of rugged, trouble-free performance.

⚠ WARNING:
To reduce the risk of injury, the user must read and understand the operator's manual before using this product.

Thank you for buying a RIDGID® product.

SAVE THIS MANUAL FOR FUTURE REFERENCE

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INTRODUCTION

This product has many features for making its use more pleasant and enjoyable. Safety, performance, and dependability have been given top priority in the design of this product making it easy to maintain and operate.

GENERAL SAFETY RULES

⚠ WARNING:
Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

WORK AREA

- **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- **Double insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double insulation ⧈ eliminates the need for the three-wire grounded power cord and grounded power supply system.
- **Avoid body contact with grounded surfaces such as pipes, radiators, ranges, and refrigerators.** There is an increased risk of electric shock if your body is grounded.
- **Don't expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges, or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.
- **When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W".** These cords are rated for outdoor use and reduce the risk of electric shock.

PERSONAL SAFETY

- **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
- **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
- **Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
- **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
- **Use safety equipment. Always wear eye protection.** Dust mask, nonskid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.
- **Do not wear loose clothing or jewelry. Contain long hair.** Loose clothes, jewelry, or long hair can be drawn into air vents.
- **Do not use on a ladder or unstable support.** Stable footing on a solid surface enables better control of the tool in unexpected situations.

TOOL USE AND CARE

- **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
- **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
- **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
- **Store idle tools out of the reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
- **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with sharp cutting edges are less likely to bind and are easier to control.
- **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
- **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.
- **Keep the tool and its handle dry, clean and free from oil and grease.** Always use a clean cloth when cleaning. Never use brake fluids, gasoline, petroleum-based products, or any strong solvents to clean your tool. Following this rule will reduce the risk of loss of control and deterioration of the enclosure plastic.

GENERAL SAFETY RULES

SERVICE

- **Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel may result in a risk of injury.
- **When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance Instructions may create a risk of shock or injury.

SPECIFIC SAFETY RULES

- **Always use proper guard with grinding wheel.** A guard protects operator from broken wheel fragments.
- **Accessories must be rated for at least the speed recommended on the tool warning label.** Wheels and other accessories running over rated speed can fly apart and cause injury.
- **Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.** Contact with a "live" wire will make exposed metal parts of the cutting tool "live" and shock the operator.
- **Know your power tool. Read operator's manual carefully. Learn its applications and limitations, as well as the specific potential hazards related to this tool.** Following this rule will reduce the risk of electric shock, fire, or serious injury.
- **Always wear safety glasses. Everyday eyeglasses have only impact-resistant lenses; they are NOT safety glasses.** Following this rule will reduce the risk of serious personal injury.
- **Protect your lungs. Wear a face or dust mask if the operation is dusty.** Following this rule will reduce the risk of serious personal injury.
- **Protect your hearing. Wear hearing protection during extended periods of operation.** Following this rule will reduce the risk of serious personal injury.
- **Inspect tool cords periodically and, if damaged, have repaired at your nearest authorized service center. Constantly stay aware of cord location.** Following this rule will reduce the risk of electric shock or fire.
- **Check damaged parts. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center.** Following this rule will reduce the risk of shock, fire, or serious injury.
- **Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. A wire gauge size (A.W.G.) of at least 12 is recommended for an extension cord 25 feet or less in length. A cord exceeding 50 feet is not recommended. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.** An undersized cord will cause a drop in line voltage resulting in loss of power and overheating.
- **Inspect for and remove all nails from lumber before using this tool.** Following this rule will reduce the risk of serious personal injury.
- **If the power supply cord is damaged,** it must be replaced only by the manufacturer or by an authorized service center to avoid risk.
- **Save these instructions.** Refer to them frequently and use them to instruct others who may use this tool. If you loan someone this tool, loan them these instructions also.

WARNING:

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

SYMBOLS

Some of the following symbols may be used on this product. Please study them and learn their meaning. Proper interpretation of these symbols will allow you to operate the product better and safer.

SYMBOL	NAME	DESIGNATION/EXPLANATION
V	Volts	Voltage
A	Amperes	Current
Hz	Hertz	Frequency (cycles per second)
W	Watt	Power
min	Minutes	Time
~	Alternating Current	Type of current
⎓	Direct Current	Type or a characteristic of current
n_o	No Load Speed	Rotational speed, at no load
⧈	Class II Construction	Double-insulated construction
.../min	Per Minute	Revolutions, strokes, surface speed, orbits etc., per minute
	Wet Conditions Alert	Do not expose to rain or use in damp locations.
	Read The Operator's Manual	To reduce the risk of injury, user must read and understand operator's manual before using this product.
	Eye Protection	Always wear safety goggles or safety glasses with side shields and, as necessary, a full face shield when operating this product.
	Safety Alert	Precautions that involve your safety.
	No Hands Symbol	Failure to keep your hands away from the blade will result in serious personal injury.
	No Hands Symbol	Failure to keep your hands away from the blade will result in serious personal injury.
	No Hands Symbol	Failure to keep your hands away from the blade will result in serious personal injury.
	No Hands Symbol	Failure to keep your hands away from the blade will result in serious personal injury.
	Hot Surface	To reduce the risk of injury or damage, avoid contact with any hot surface.

SYMBOLS

The following signal words and meanings are intended to explain the levels of risk associated with this product.

SYMBOL	SIGNAL	MEANING
⚠	**DANGER:**	Indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury.
⚠	**WARNING:**	Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.
⚠	**CAUTION:**	Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury.
	CAUTION:	(Without Safety Alert Symbol) Indicates a situation that may result in property damage.

SERVICE

Servicing requires extreme care and knowledge and should be performed only by a qualified service technician. For service we suggest you return the product to your nearest **AUTHORIZED SERVICE CENTER** for repair. When servicing, use only identical replacement parts.

⚠ WARNING:

To avoid serious personal injury, do not attempt to use this product until you read thoroughly and understand completely the operator's manual. If you do not understand the warnings and instructions in the operator's manual, do not use this product. Call RIDGID® customer service for assistance.

⚠ WARNING:



The operation of any power tool can result in foreign objects being thrown into your eyes, which can result in severe eye damage. Before beginning power tool operation, always wear safety goggles or safety glasses with side shields and, when needed, a full face shield. We recommend Wide Vision Safety Mask for use over eyeglasses or standard safety glasses with side shields. Always use eye protection which is marked to comply with ANSI Z87.1.

SAVE THESE INSTRUCTIONS

ELECTRICAL

DOUBLE INSULATION

Double insulation is a concept in safety in electric power tools, which eliminates the need for the usual three-wire grounded power cord. All exposed metal parts are isolated from the internal metal motor components with protecting insulation. Double insulated products do not need to be grounded.

WARNING:
The double insulated system is intended to protect the user from shock resulting from a break in the product's internal wiring. Observe all normal safety precautions to avoid electrical shock.

NOTE: Servicing of a product with double insulation requires extreme care and knowledge of the system and should be performed only by a qualified service technician. For service, we suggest you return the product to your nearest authorized service center for repair. Always use original factory replacement parts when servicing.

ELECTRICAL CONNECTION

This product has a precision-built electric motor. It should be connected to a **power supply that is 120 volts, AC only (normal household current), 60 Hz.** Do not operate this product on direct current (DC). A substantial voltage drop will cause a loss of power and the motor will overheat. If the product does not operate when plugged into an outlet, double-check the power supply.

EXTENSION CORDS

When using a power tool at a considerable distance from a power source, be sure to use an extension cord that has the capacity to handle the current the product will draw. An undersized cord will cause a drop in line voltage, resulting in overheating and loss of power. Use the chart to determine the minimum wire size required in an extension cord. Only round jacketed cords listed by Underwriter's Laboratories (UL) should be used.

When working outdoors with a product, use an extension cord that is designed for outside use. This type of cord is designated with "WA" on the cord's jacket.

Before using any extension cord, inspect it for loose or exposed wires and cut or worn insulation.

**Ampere rating (on product data plate)

	0-2.0	2.1-3.4	3.5-5.0	5.1-7.0	7.1-12.0	12.1-16.0
Cord Length	**Wire Size (A.W.G.)**					
25'	16	16	16	16	14	14
50'	16	16	16	14	14	12
100'	16	16	14	12	10	—

***Used on 12 gauge - 20 amp circuit.*
NOTE: AWG = American Wire Gauge

WARNING:
Keep the extension cord clear of the working area. Position the cord so that it will not get caught on lumber, tools, or other obstructions while you are working with a power tool. Failure to do so can result in serious personal injury.

WARNING:
Check extension cords before each use. If damaged replace immediately. Never use tool with a damaged cord since touching the damaged area could cause electrical shock resulting in serious injury.

FEATURES

PRODUCT SPECIFICATIONS

Grinding Wheel Capacity..... 7 in.
Spindle Thread 5/8 in. x 11 UNC
No Load Speed 8,000 r/min. (RPM)
Input 120 V, AC only, 60 Hz, 13 Amps
Net Weight..... 8 lbs.

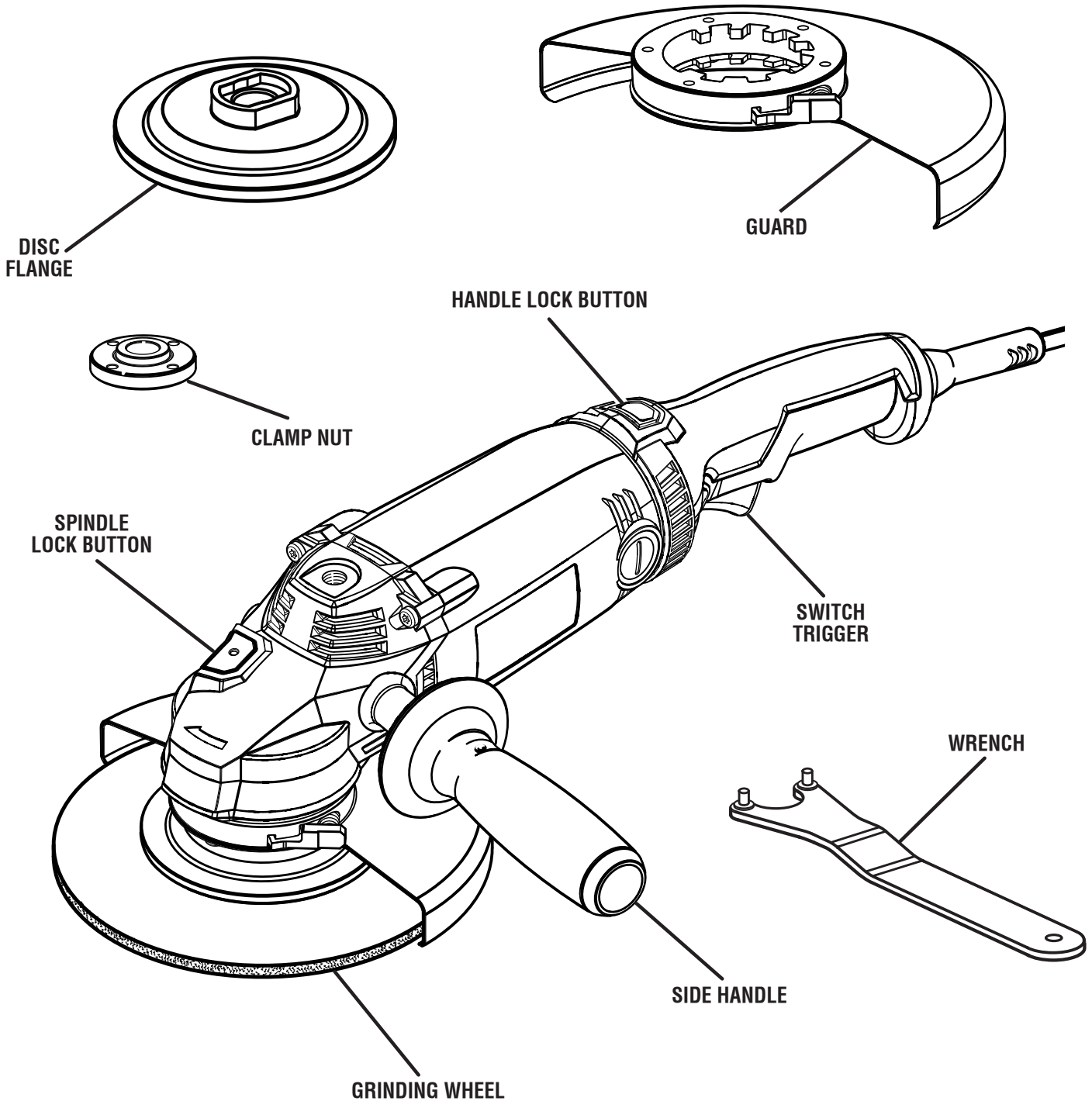


Fig. 1

FEATURES

KNOW YOUR ANGLE GRINDER

See Figure 1.

The safe use of this product requires an understanding of the information on the product and in this operator's manual as well as a knowledge of the project you are attempting. Before use of this product, familiarize yourself with all operating features and safety rules.

AUTO-STOP CARBON BRUSHES

When the auto-stop carbon brushes wear down to a predetermined level, the angle grinder automatically switches off, ruling out the possibility of damage to the armature.

LOCK-ON BUTTON

The lock-on button is convenient for continuous grinding for extended periods of time.

ROTATING HANDLE

The handle can be rotated 90° to the left and right for ease of use.

SIDE HANDLE

The side handle provided stabilizes your grinder and must be used during all operations. In addition to maintaining safe control during use, the side handle also provides convenient ease of operation for the operator.

SPINDLE LOCK BUTTON

The spindle lock button secures the spindle so that only one wrench is needed to change the grinding wheel.

SWITCH TRIGGER

The angle grinder has a conveniently located switch trigger.

TOOLLESS GUARD

A toolless protective guard deflects sparks and metal chips during use.

ASSEMBLY

UNPACKING

This product requires assembly.

- Carefully remove the product and any accessories from the box. Make sure that all items listed in the packing list are included.
- Inspect the product carefully to make sure no breakage or damage occurred during shipping.
- Do not discard the packing material until you have carefully inspected and satisfactorily operated the product.
- If any parts are damaged or missing, please call 1-866-539-1710 for assistance.

PACKING LIST

Angle Grinder
Guard
Clamp Nut
Disc Flange
Grinding Wheel
Side Handle
Wrench
Operator's Manual

WARNING:
If any parts are damaged or missing do not operate this product until the parts are replaced. Failure to heed this warning could result in serious personal injury.

WARNING:
Do not attempt to modify this product or create accessories not recommended for use with this product. Any such alteration or modification is misuse and could result in a hazardous condition leading to possible serious personal injury.

WARNING:
Do not connect to power supply until assembly is complete. Failure to comply could result in accidental starting and possible serious personal injury.

ASSEMBLY

INSTALLING THE GUARD

See Figure 2.

- Place the guard on the shoulder of the bearing cap by aligning index arrows on guard and bearing cap. Press down on guard until it is fully seated.
- Depress the lever and rotate guard to the correct position. Refer to **Positioning the Guard**.

 NOTE: Be sure the raised ridge on the guard is seated in the groove on the bearing cap.
- Install disc flange, grinding wheel, and clamp nut. Refer to **Installing/Replacing Grinding Wheel**.
- Tighten clamp nut securely with the wrench provided.

INSTALLING/REPLACING GRINDING WHEEL

See Figure 2.

⚠ WARNING:

Thoroughly inspect a new grinding wheel before you install it on the grinder.

- Tap lightly around the wheel using a wooden hammer.
- Listen carefully to the resulting sounds. Places with fissures or cracks will result in a different sound.

Do not use a wheel containing fissures or cracks. When you install a new grinding wheel, carry out a no load revolution test of approximately one minute with the grinding wheel facing a safe direction, i.e., away from people or objects.

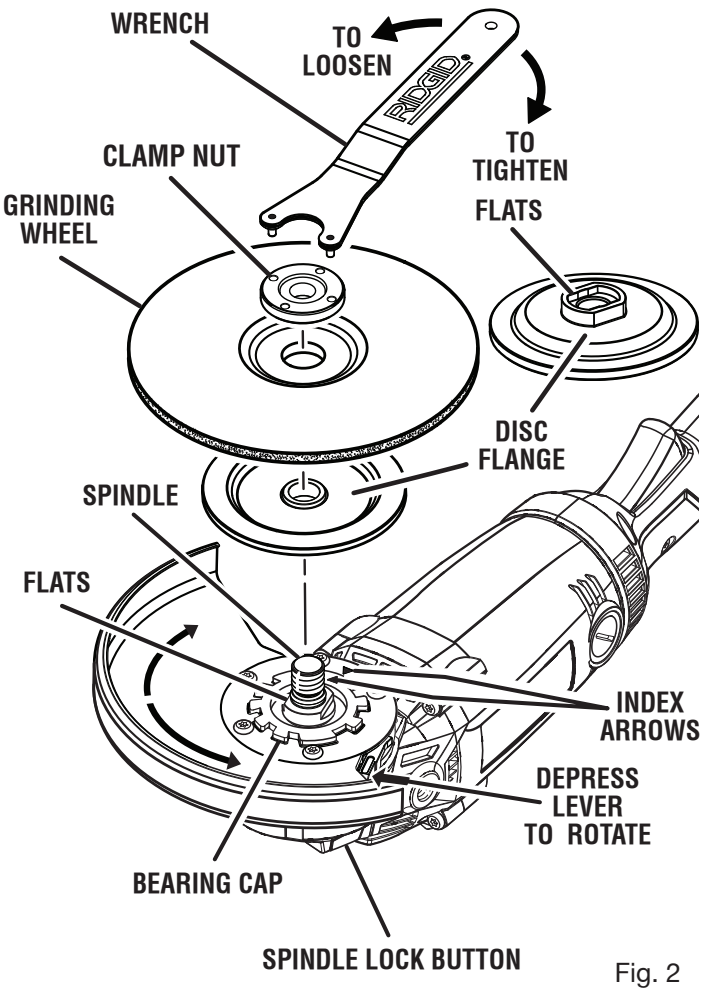


Fig. 2

- Unplug the grinder.
- Depress the spindle lock button and rotate the clamp nut until the spindle locks.

 NOTE: To prevent damage to the spindle or spindle lock, always allow motor to come to a complete stop before engaging spindle lock.
- Loosen and remove the clamp nut from the spindle. Do not remove the disc flange.
- Make sure the flats on the bottom of the disc flange are engaged with the flats on the spindle.
- Place the grinding wheel over the spindle.
- Thread the clamp nut on the spindle with the flat side of the nut facing up.
- Fit the raised, small diameter portion of the clamp nut into the hole in the wheel and finger tighten.

⚠ WARNING:

Always install a grinding wheel with the depressed center against the disc flange. Failure to do so will cause the grinding wheel to crack when tightening the clamp nut. This could result in serious personal injury because of loose particles breaking off and being thrown from the grinder. Do not overtighten.

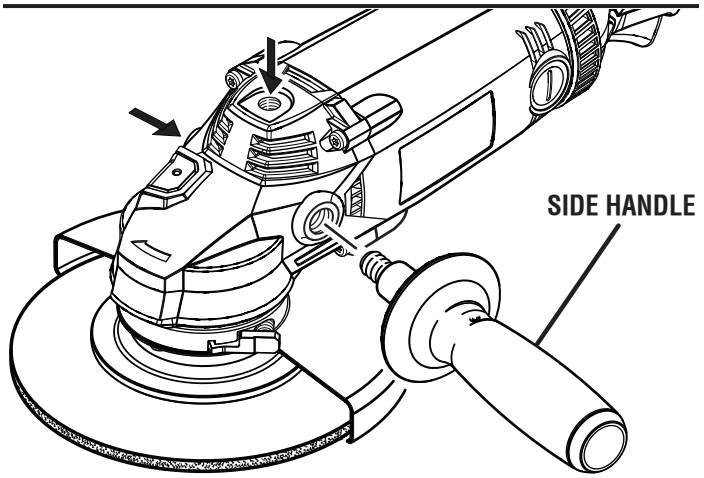


Fig. 3

- Depress the spindle lock button and rotate the wheel clockwise until the spindle locks in position.
- Tighten the clamp nut securely with the wrench provided. Do not overtighten.

ASSEMBLY

DANGER:
Never attach a wood cutting or carving blade of any type to this angle grinder. It is only designed for grinding. Use for any other purpose is not recommended and creates a hazard, which will result in serious injury.

DANGER:
Never attach a TYPE 1 straight or cut-off wheel to this angle grinder. It is only designed for grinding. Use for any other purpose is not recommended and creates a hazard, which will result in serious injury.

ATTACHING THE SIDE HANDLE

See Figure 3.

- Unplug the grinder.
- Screw the handle into the side of the gear housing.

 NOTE: You can install the handle on either the left or right side of the grinder, depending on operator preference. It must always be used to prevent loss of control and possible serious injury.
- Tighten the side handle securely.

POSITIONING THE GUARD

See Figures 4 - 6.

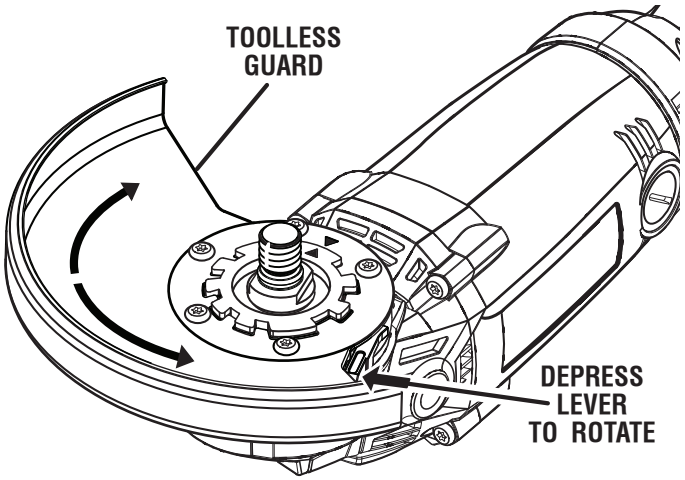
The guard on the grinder should be correctly installed depending on which side the handle is mounted. Never use the grinder without the guard correctly in place or when the index arrows are aligned.

WARNING:
Never place the guard so that it is in front of the grinder. This could result in serious injury because sparks and loose particles thrown from the grinding wheel would be directed toward the operator. Always place the guard in the correct location as shown.

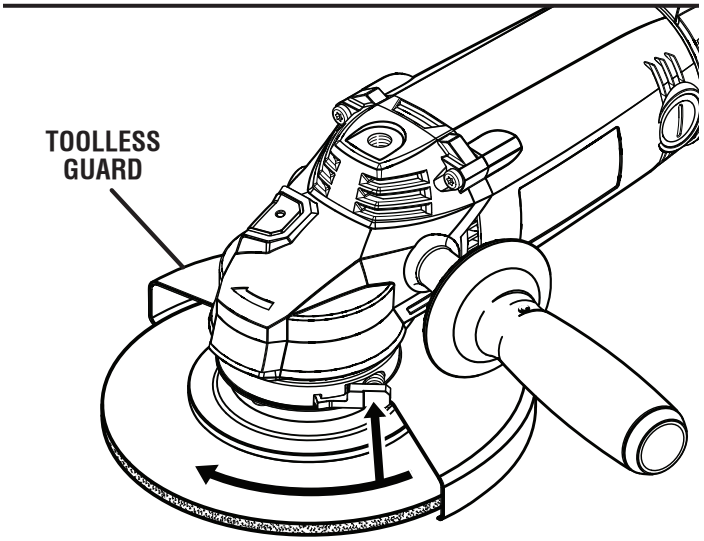
To adjust the guard:

- Unplug the grinder.
- Depress lever and rotate the guard to its correct position as shown.

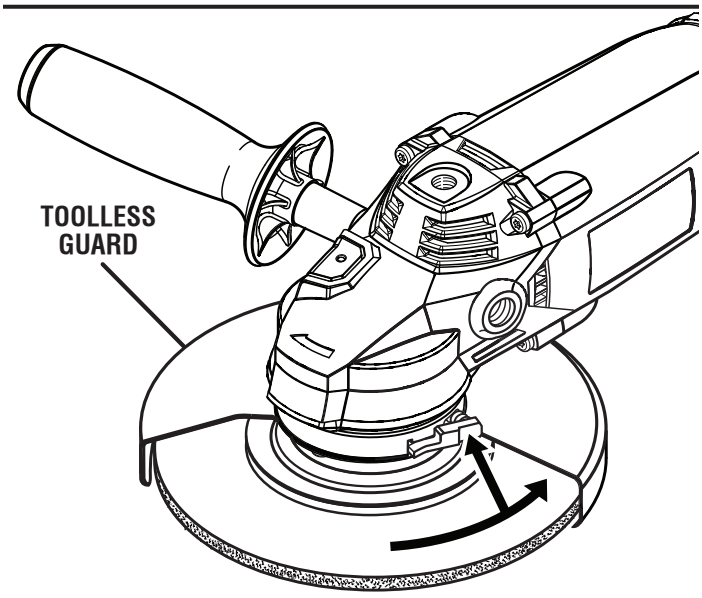
 NOTE: Be sure the raised ridge on the guard is seated in the groove on the bearing cap. Never use the grinder without the guard in place and properly adjusted.



ASSEMBLY OF GUARD TO GRINDER Fig. 4



SIDE HANDLE ON LEFT SIDE GRINDER Fig. 5



SIDE HANDLE ON RIGHT SIDE GRINDER Fig. 6

OPERATION

WARNING:
Do not allow familiarity with this product to make you careless. Remember that a careless fraction of a second is sufficient to inflict severe injury.

WARNING:
Always wear safety goggles or safety glasses with side shields when operating this product. Failure to do so could result in objects being thrown into your eyes resulting in possible serious injury.

WARNING:
Do not use any attachments or accessories not recommended by the manufacturer of this product. The use of attachments or accessories not recommended can result in serious personal injury.

APPLICATIONS

You may use this product for the purposes listed below:

- Grinding metals
- Sanding wood or metal surfaces

TURNING THE GRINDER ON/OFF

See Figure 7.

To turn the grinder ON:

- Depress the switch trigger.

To turn the grinder OFF:

- Release the switch trigger.

LOCK-ON BUTTON

See Figure 7.

This grinder is equipped with a lock-on feature, which is convenient for continuous grinding for extended periods of time. To lock-on:

- Hold the grinder in front and away from you, keeping the grinding wheel clear of the workpiece.
- Depress the switch trigger.
- Push in and hold the lock-on button, located on the side of the handle.
- Release the switch trigger.
- Release the lock-on button and the grinder will continue running.
- To release the lock, depress and release the switch trigger.

NOTE: If the lock-on feature is engaged and the grinder becomes disconnected from the power supply, disengage the lock-on feature immediately.

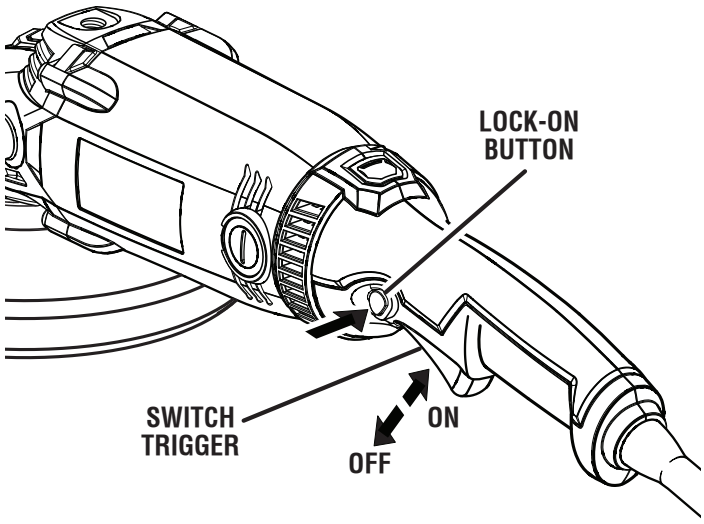


Fig. 7

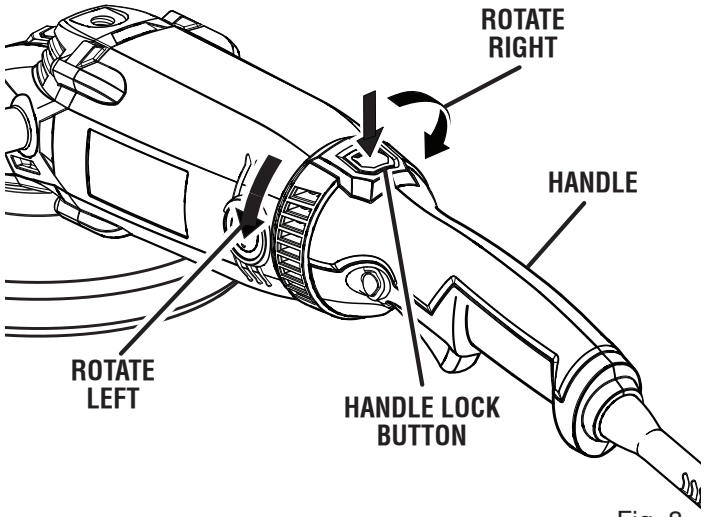


Fig. 8

ADJUSTING THE ROTATING HANDLE

See Figure 8.

The handle can be rotated 90˚ to the left and right.

- Unplug the angle grinder.
- Depress the handle lock button and rotate the handle to the desired position.
- Release handle lock button and make sure handle is locked into position.

WARNING:
To prevent loss of control and possible serious injury, always operate the grinder with the handle locked into position.

OPERATION

OPERATING THE GRINDER

See Figure 9.

Always carefully select and use grinding wheels that are recommended for the material to be ground. Make sure that the minimum operating speed of any accessory wheel selected is 8,000 r/min. or more. The grinding wheel provided with the grinder is suitable for grinding welds, preparing surfaces to be welded, grinding structural steel, and grinding stainless steel.

To operate the grinder:

- Secure all work in a vise or clamp to a workbench.

⚠ DANGER:

Never use the grinder with the guard removed. It has been designed for use only with the guard installed. Attempting to use grinder with guard removed will result in loose particles being thrown against the operator resulting in serious personal injury.

- Hold the grinder in front and away from you with both hands, keeping the grinding wheel clear of the workpiece.
- Turn on the grinder and let the motor and grinding wheel build up to full speed.
- Lower the grinder gradually until the grinding wheel contacts the workpiece.
- Keep the grinder tilted at an angle from 5 to 15 degrees.

⚠ WARNING:

To prevent loss of control and possible serious personal injury, always operate the grinder with both hands, keeping one hand on the side handle.

- Move the grinder continuously at a steady, consistent pace.

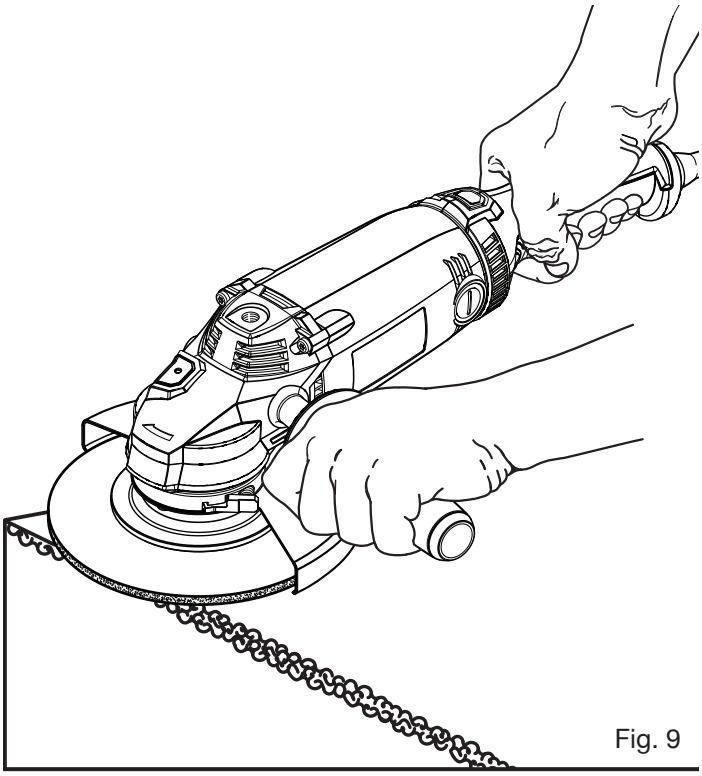


Fig. 9

CAUTION:

If the grinder is held in one spot too long, it will gouge and cut grooves in the workpiece. If the grinder is held at too sharp an angle, it will also gouge the workpiece because of concentration of pressure on a small area.

- Use just enough pressure to keep the grinder from chattering or bouncing.

NOTE: Heavy pressure will decrease the grinder's speed and put a strain on the motor. Normally the weight of the tool alone is adequate for most grinding jobs. Use light pressure when grinding jagged edges or loose bolts where there is the potential for the grinder to snag on the metal edge.

- Lift the grinder away from the workpiece before turning off the grinder.

MAINTENANCE

WARNING:
When servicing use only identical RIDGID® replacement parts. Use of any other parts may create a hazard or cause product damage.

WARNING:
Always wear safety goggles or safety glasses with side shields during power tool operation or when blowing dust. If operation is dusty, also wear a dust mask.

GENERAL MAINTENANCE

Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use. Use clean cloths to remove dirt, dust, oil, grease, etc.

WARNING:
Do not at any time let brake fluids, gasoline, petroleum-based products, penetrating oils, etc., come in contact with plastic parts. Chemicals can damage, weaken or destroy plastic which may result in serious personal injury.

Electric tools used on fiberglass material, wallboard, spackling compounds, or plaster are subject to accelerated wear and possible premature failure because the fiberglass chips and grindings are highly abrasive to bearings, brushes, commutators, etc. Consequently, we do not recommend using this product for extended work on these types of materials. However, if you do work with any of these materials, it is extremely important to clean the product using compressed air.

LUBRICATION

All of the bearings in this product are lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. Therefore, no further lubrication is required.

REPLACING THE GUARD

After extended use, the guard may wear and need replacing. If you drop the grinder and damage the guard it may also be necessary for you to replace it. Refer to **Installing the Guard** earlier in this manual.

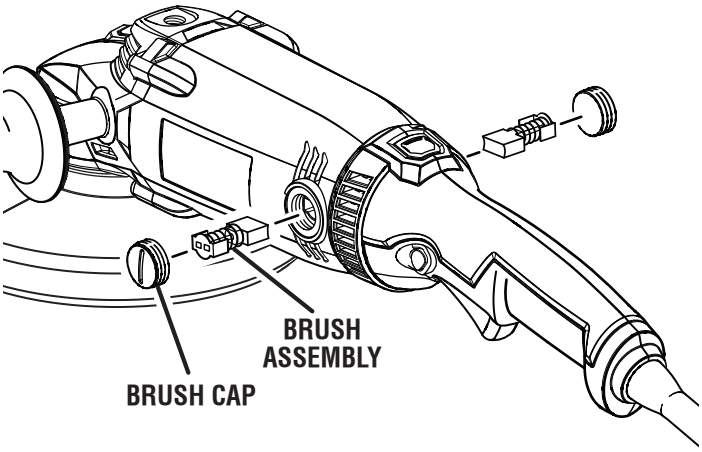


Fig. 10

BRUSH REPLACEMENT

See Figure 10.

This product has externally accessible brush assemblies that should be periodically checked for wear.

- Unplug the angle grinder.
- With a flat head screwdriver, remove the brush caps. The brush assembly is spring loaded and will pop out when you remove the brush cap.
- Remove the brush assembly (brush and spring). Check for wear. Replace both brushes when either has less than 1/4 in. length of carbon remaining. **Do not** replace one side without replacing the other.
- Reassemble using new brush assemblies. Make sure curvature of brush matches curvature of motor and that brush moves freely in brush tube.
- Replace brush cap and tighten securely. Do not overtighten.

WARRANTY

RIDGID® HAND HELD AND STATIONARY POWER TOOL

3 YEAR LIMITED SERVICE WARRANTY

Proof of purchase must be presented when requesting warranty service.

Limited to RIDGID® hand held and stationary power tools purchased 2/1/04 and after. This product is manufactured by One World Technologies, Inc. The trademark is licensed from RIDGID, Inc. All warranty communications should be directed to One World Technologies, Inc., attn: RIDGID Hand Held and Stationary Power Tool Technical Service at (toll free) 1-866-539-1710.

90-DAY SATISFACTION GUARANTEE POLICY

During the first 90 days after the date of purchase, if you are dissatisfied with the performance of this RIDGID® Hand Held and Stationary Power Tool for any reason you may return the tool to the dealer from which it was purchased for a full refund or exchange. To receive a replacement tool you must present proof of purchase and return all original equipment packaged with the original product. The replacement tool will be covered by the limited warranty for the balance of the 3 YEAR service warranty period.

WHAT IS COVERED UNDER THE 3 YEAR

LIMITED SERVICE WARRANTY

This warranty on RIDGID® Hand Held and Stationary Power Tools covers all defects in workmanship or materials and normal wear items such as brushes, chucks, motors, switches, cords, gears and even cordless batteries in this RIDGID® tool for three years following the purchase date of the tool. Warranties for other RIDGID® products may vary.

HOW TO OBTAIN SERVICE

To obtain service for this RIDGID® tool you must return it; freight prepaid, or take it in to an authorized service center for RIDGID® branded hand held and stationary power tools. You may obtain the location of the authorized service center nearest you by calling (toll free) 1-866-539-1710 or by logging on to the RIDGID® website at www.ridgid.com. When requesting warranty service, you must present the original dated sales receipt. The authorized service center will repair any faulty workmanship, and either repair or replace any part covered under the warranty, at our option, at no charge to you.

WHAT IS NOT COVERED

This warranty applies only to the original purchaser at retail and may not be transferred. This warranty only covers defects arising under normal usage and does not cover any malfunction, failure or defect resulting from misuse, abuse, neglect, alteration, modification or repair by other than an authorized service center for RIDGID® branded hand held and stationary power tools. Consumable accessories provided with the tool such as, but not limited to, blades, bits and sand paper are not covered.

RIDGID, INC. AND ONE WORLD TECHNOLOGIES, INC. MAKE NO WARRANTIES, REPRESENTATIONS OR PROMISES AS TO THE QUALITY OR PERFORMANCE OF ITS POWER TOOLS OTHER THAN THOSE SPECIFICALLY STATED IN THIS WARRANTY.

ADDITIONAL LIMITATIONS

To the extent permitted by applicable law, all implied warranties, including warranties of MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE, are disclaimed. Any implied warranties, including warranties of merchantability or fitness for a particular purpose, that cannot be disclaimed under state law are limited to three years from the date of purchase. One World Technologies, Inc. and RIDGID, Inc. are not responsible for direct, indirect, incidental or consequential damages. Some states do not allow limitations on how long an implied warranty lasts and/or do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

One World Technologies, Inc.
P.O. Box 35, Hwy. 8
Pickens, SC 29671

OPERATOR'S MANUAL

7 in. ANGLE GRINDER
DOUBLE INSULATED
R1020

Customer Service Information:

For parts or service, contact your nearest RIDGID® authorized service center. Be sure to provide all relevant information when you call or visit. For the location of the authorized service center nearest you, please call 1-866-539-1710 or visit us online at www.ridgid.com.

The model number of this product is found on a plate attached to the motor housing. Please record the serial number in the space provided below. When ordering repair parts, always give the following information:

Model No. R1020

Serial No. _____

987000-290
2-5-08 (REV:01)